

Certificate

Inspection of the welding quality requirements according to ISO 3834

Certificate no.: 01 202 640/A-17 0053/01

Name and address of the manufacturer:

STEAG Technischer Service GmbH
Forellstraße 100
D – 44629 Herne

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

ISO 3834-2

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

STEAG Technischer Service GmbH
Forellstraße 100
D – 44629 Herne


Test Report no.:

A-17 0053/01

Valid until:

February 16, 2023

Cologne, June 7, 2020


i.A. Eng. Achim Makowka
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-25

Annex

to the certificate according to ISO 3834

Certificate no.: 01 202 640/A-17 0053/01

Name and address of the
manufacturer:

STEAG Technischer Service GmbH
Forellstraße 100
D – 44629 Herne

Specifications:

ISO 3834-2

Scope of production:

Manufacturing of

- Pressure Equipment or Parts for Pressure Equipment

Welding process
acc. EN ISO 4063:

111; 135; 141; 311

Material group
acc. CEN ISO/TR 15608:

1.1; 1.2; 5.1; 5.2; 6.4; 7.1; 8.1; 8.2; 43; 44

Responsible welding coordinator
acc. EN ISO 14731:

Mr. Christoph Kremer; Level C (IWE/IIW)

Substitute:

Mr. Dirk Hagenbäumer; Level C (IWE/IIW)
Mr. Christoph Groenick; Level S (IWT/IIW)

Remarks:

This annex is only valid in combination with the ISO 3834
certificate and does not replace the supporting documents
required under the scope of regulated by law.

Manufacturing plants:

see Annex "Locations"

Cologne, June 7, 2020

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

Standorte der STEAG Technischer Service GmbH:

- STEAG Technischer Service GmbH
Forellstraße 100
D – 44629 Herne
- STEAG Technischer Service GmbH
Hertener Straße 16 – Kraftwerk Herne
D – 44653 Herne
- STEAG Technischer Service GmbH
Westerhellweg 110 - Kraftwerk Bergkamen
D – 59192 Bergkamen
- STEAG Technischer Service GmbH
Dr.-Wilhelm-Roelen-Straße 129 – Kraftwerk Walsum
D – 47179 Duisburg
- STEAG Technischer Service GmbH
Moltkestraße 215 - Kraftwerk Lünen
D – 44536 Lünen
- STEAG Technischer Service GmbH
Frankfurter Straße 430 – Kraftwerk Voerde-West
D – 46562 Voerde
- STEAG Technischer Service GmbH
Grubenstraße – Kraftwerk Bexbach
D – 66450 Bexbach
- STEAG Technischer Service GmbH
Holzer Straße – Kraftwerk Weiher
D – 66287 Quierschied
- STEAG Technischer Service GmbH
Saarbrücker Straße 135 – 137 – Kraftwerk Fenne
D – 66333 Völklingen
- STEAG Technischer Service GmbH
Straße des 13. Januar 396
D – 66333 Völklingen
- STEAG Technischer Service GmbH
Klosterstraße 1 - 3
D – 51645 Gummersbach
- STEAG Technischer Service GmbH
St. Johanner Straße 101 - 105
D – 66115 Saarbrücken